





In its continuous effort to offer new products to meet the most demanding requirements, DWS offers a new generation of high-performance SLA photosensitive resins for direct casting and for the production of master models for rubber moulds.

DL Series: resins for rubber moulds

DL 260 Moulding Resin is a nano-filled ceramic resin specially developed for rubber moulding applications, including VLT, liquid silicones and vulcanized rubber at medium-low temperatures (max. 90°C).





DL 260 Moulding Resin

Photosensitive Resin for DigitalWax® X Series Stereolithography Systems

Features

- Smooth surface
- High resolution
- High accuracy
- No further manual finishing needed

Hints for design

DL260 Moulding Resin is suitable both for thin and thick models. DL260 Moulding Resin can be used to make rubber moulds with liquid silicones and rubber vulcanized at a maximum temperature of 90°C. Models made of DL260 resin can be removed easily from the rubber mould and they can also be broken, allowing you to carry out some difficult cuts that would be even impossible with a metal model. DL260 delivers extremely smooth surfaces and exceptionally precise and sharp details.



Technical characteristics of the liquid material	
Environmental values for use	22°C - 27°C - max. RH 40%-60%
Appearance/colour	Opaque blue liquid
Viscosity	1500-2200 mPa·s at 25°C

Technical characteristics of the resin parts after UV post-curing		
Hardness (Shore D)	88	
Flexural Strength (MPa)	73.1	
Flexural Modulus (MPa)	1820	
Application/Use	rubber master models	

DL260 can be used in the whole DigitalWax® X range